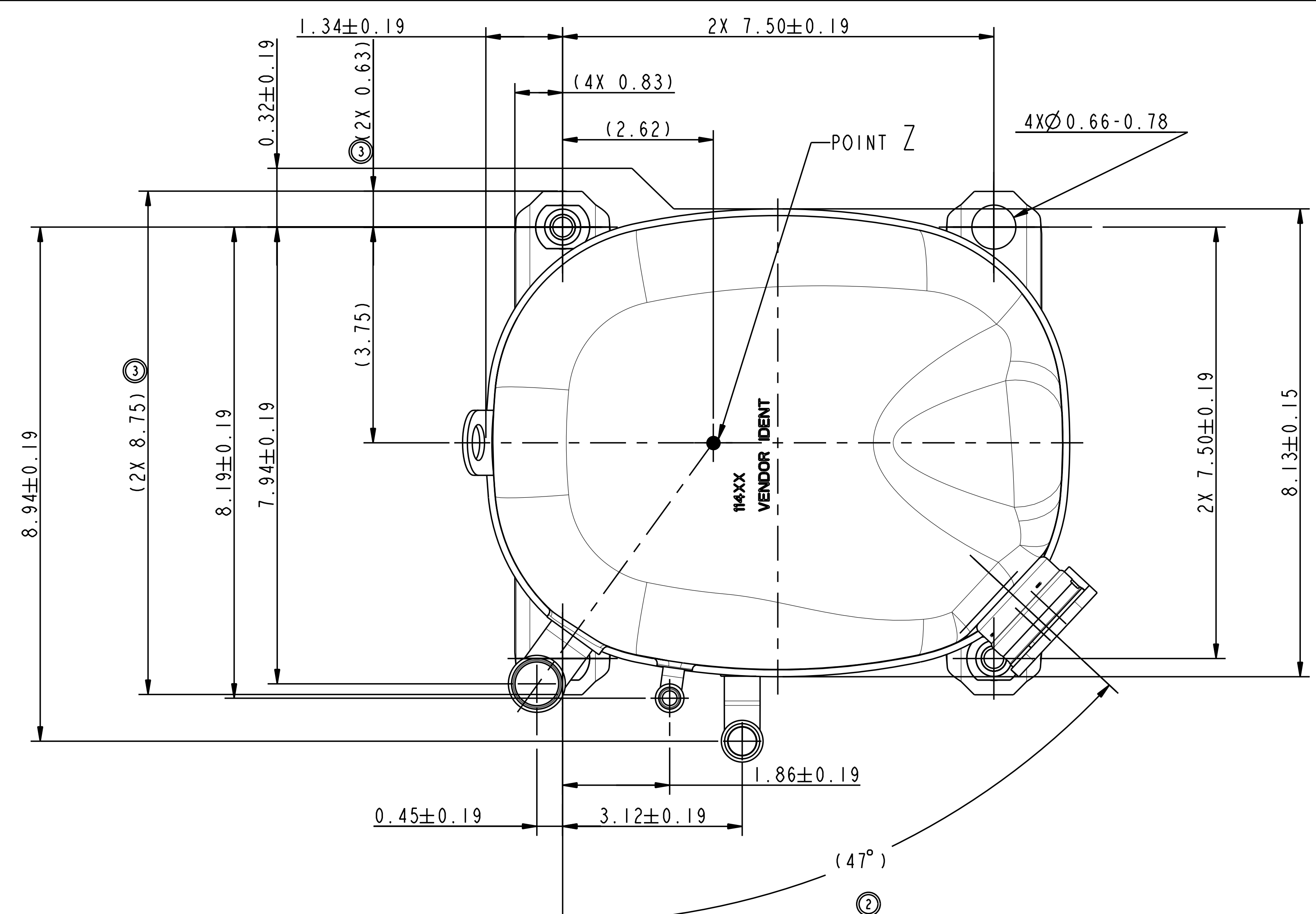
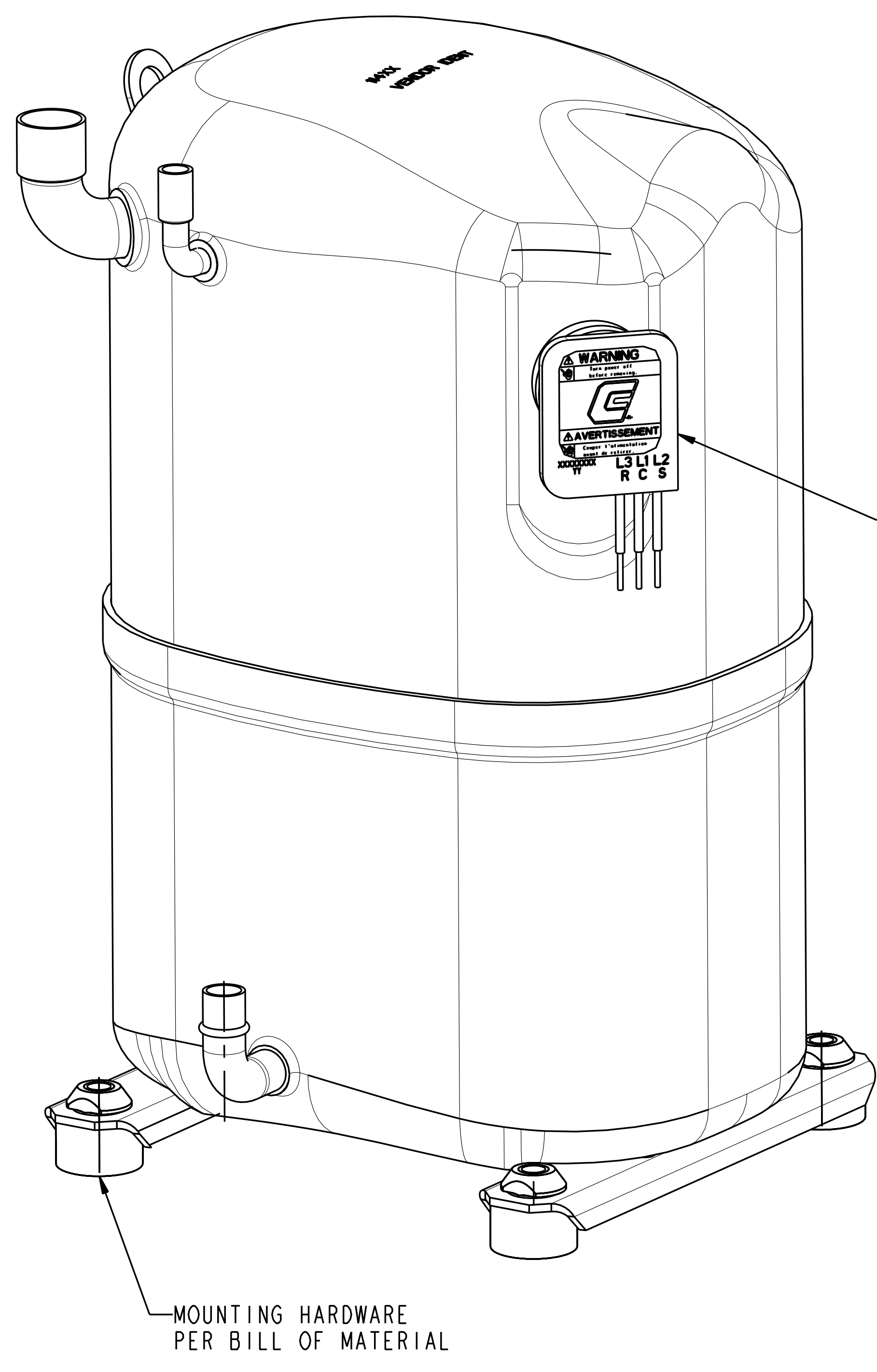
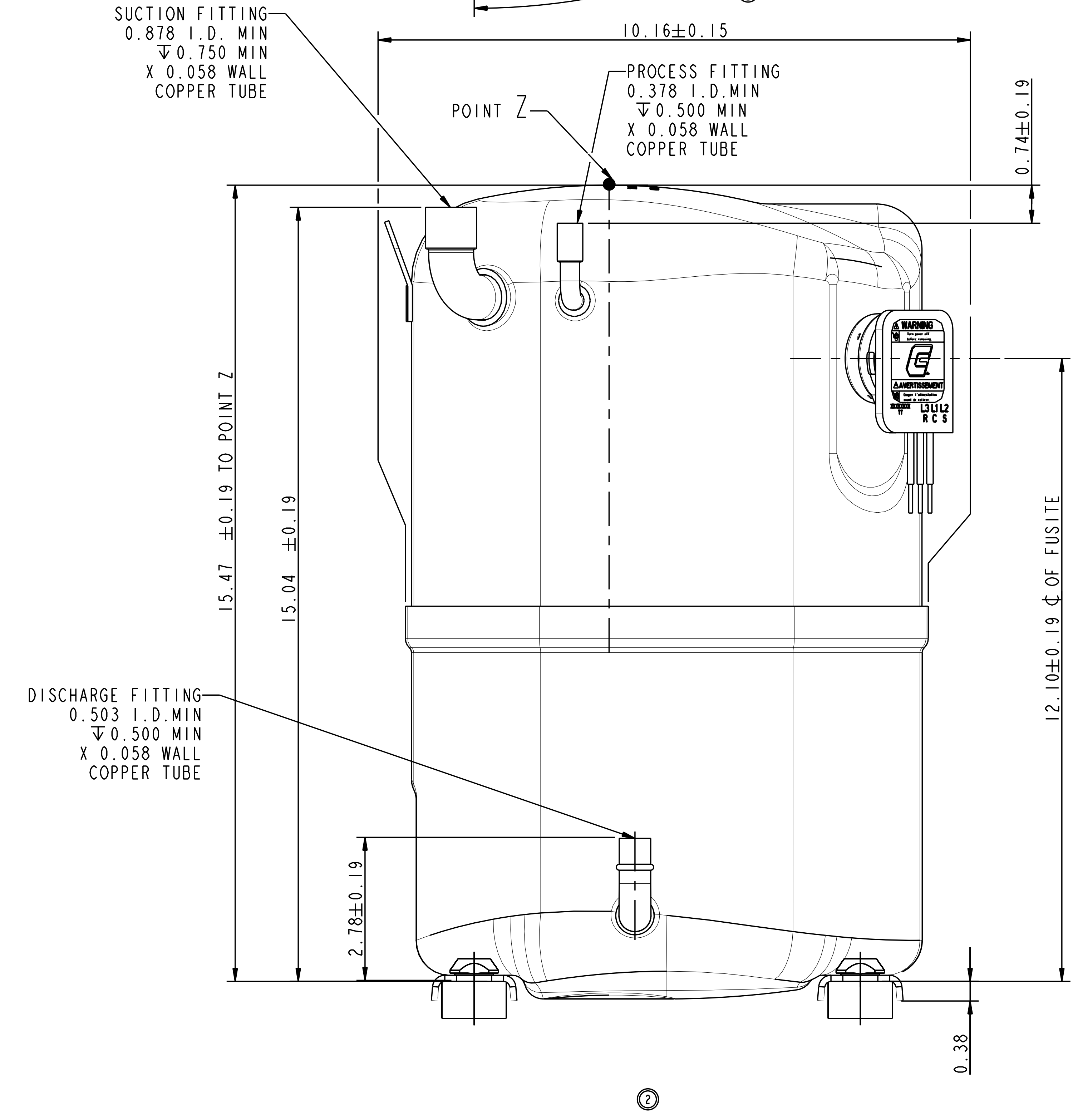


MODEL NO
CRPQ-0450-PFV
CRPQ-0450-TFD
CRPQ-0450-TFE
CRPQ-0450-TF5
CRPQ-045E-PFV
CRPQ-045E-TFD
CRPQ-045E-TFE
CRPQ-045E-TF5
CRP5-0450-PFV
CRP5-0450-TFD
CRP5-0450-TFE
CRP5-0450-TF5

SPECIFICATIONS	
ES NO.	DESCRIPTION
ES22-122	PACKAGING
ES81-159	CLEANLINESS
ES81-250	IDENTIFICATION
ES92-167	REGULATORY COMPLIANCE

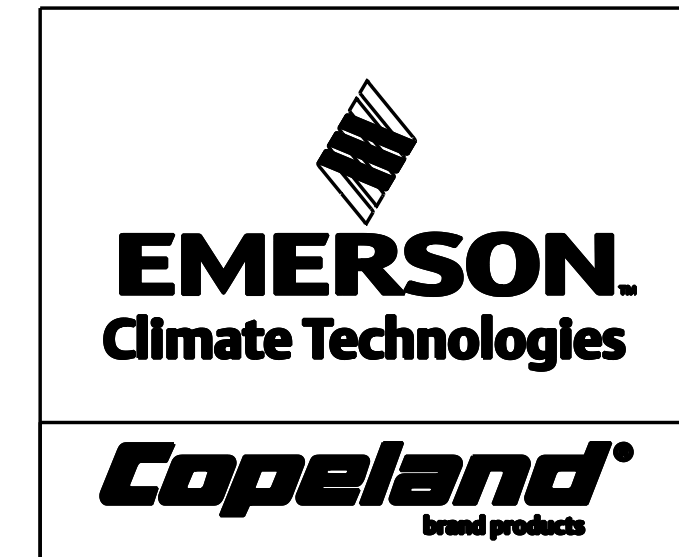


DUE TO ACCUMULATED ASSEMBLY TOLERANCES THE LISTED COMPONENTS MAY VARY FROM THE MOUNTING HOLES AS TABULATED.	
DISCHARGE TUBE	±0.125
SUCTION TUBE	±0.187
PROCESS TUBE	±0.187



- NOTES:
- TOLERANCES TO BE ±0.12 UNLESS OTHERWISE SPECIFIED.
 - TUBE ENDS MUST BE PLUGGED.
 - SERVICE KIT SHIPS WITH MODEL. BOXED KIT INCLUDES: MOUNTING PARTS, CRANKCASE HEATER, T-BLOCK & SCREWS

CRP5/CRPO SERVICE MODELS:
 1/2 ID DISCHARGE TUBE ELBOW UP
 7/8 ID SUCTION TUBE ELBOW UP
 3/8 ID PROCESS TUBE ELBOW UP
 MOLDED PLUG



INTERPRET PER ASME Y14.5M-1994 AND EMERSON CLIMATE TECHNOLOGIES, INC. DESIGN STANDARDS DS2002. DO NOT SCALE DRAWING. THIRD ANGLE PROJECTION.

ENG NOTICE NO.	REV. NO.	REVISIONS	DATE	BY	CHKD	APPR
ECN006685	3	UPDATED PRINT	11-12-13	ACL	BAH	EJT
ECN004797	2	REDRAWN WITH CHANGES	12-22-11	DB	BAH	EJT
ECN002884	0	RELEASED	09-14-10	KRB	BAH	BAH

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DRAWN BY	DATE	SUPERSEDES DWG. NO. / REV. NO.
DB	12-22-11	497-3807-00 / 01
SCALE	DATE FORMAT	
1:2	MM-DD-YY	

TITLE: REF DWG - WELD COMP ASSM
 DRAWING NUMBER SHEET 1 OF 5
 DATE: 12-22-11